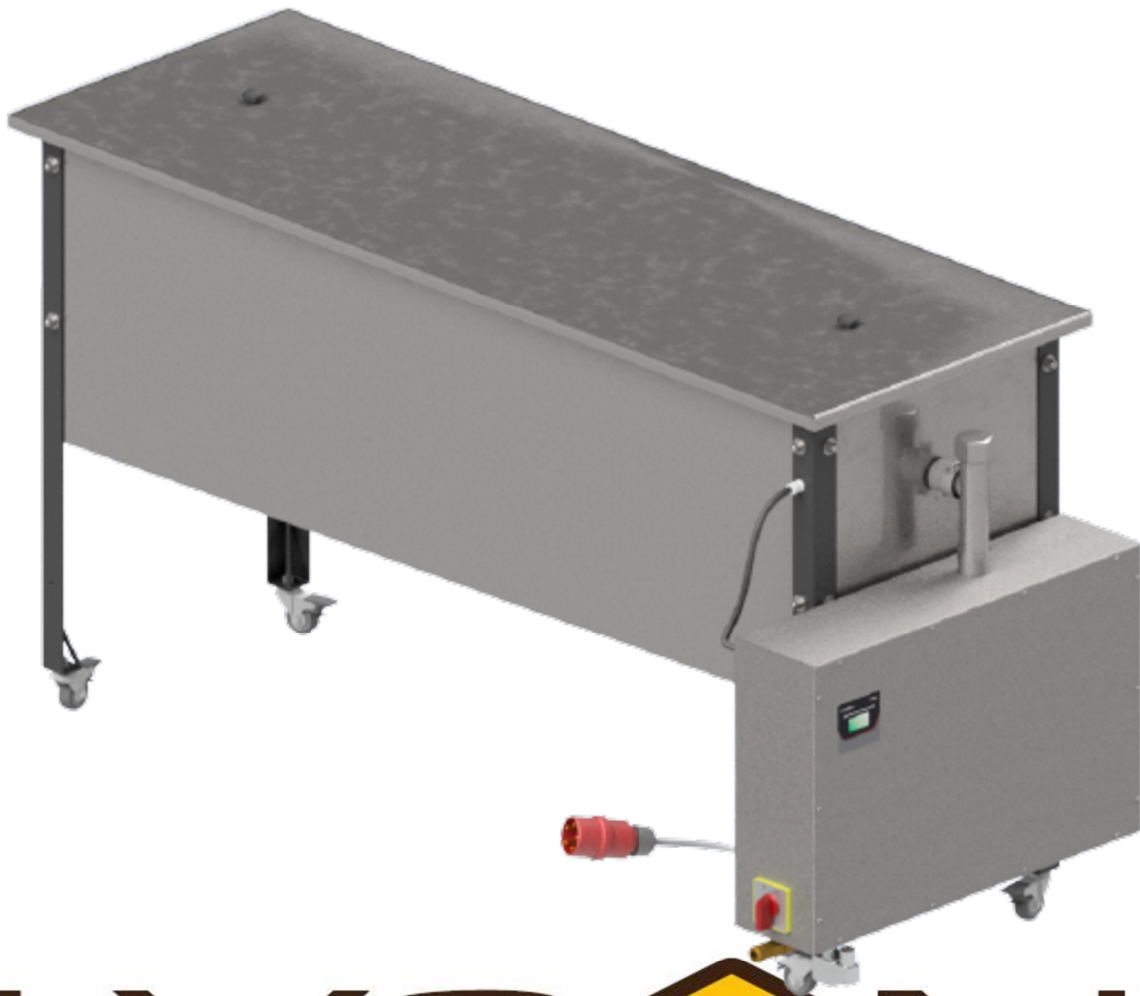


# Instructions Manual

## Uncapping table with wax melter



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**This manual covers following devices (codes):**

**W4074, W4074A**

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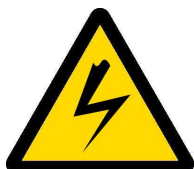
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## 1. General safety instructions

Before first use read the manual carefully and follow the instructions contained therein. The manufacturer is not liable for damage caused by equipment used inappropriately or by incorrect handling.

### 1.1. Intended use

The 6 kW water tank is designed to generate the steam needed for melting wax frames.



### 1.2. Electrical safety

1. Periodically check the condition of the power cord. Replace the power cord if damaged. Replacing the power cord can only be performed by the manufacturer or by qualified personnel. Do not use the device if the power cord is damaged!
2. Do not pull the power cord. Keep the power cord away from heat sources and sharp edges to ensure its good condition.



### 1.3. Operation safety

1. The device is not intended for use by persons (including children) with limited physical, sensory or mental abilities, or by inexperienced users, unless under supervision or with instructions given by an accountable party. This device is not a toy, and shouldn't be used as one. Children should not play with it.
2. In the event of damage to the device, to avoid any health and safety risks, repairs should be carried out only by qualified personnel.
3. Never carry out any maintenance or repairs during operation or if the device is plugged in!



Never carry out any repairs during operation



**UWAGA!  
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POWIERZCHNIA**

**WARNING!!!**

**THE MELTER HEATS UP TO 80°C**  
(cover, table, water tank)

## 2. Product description

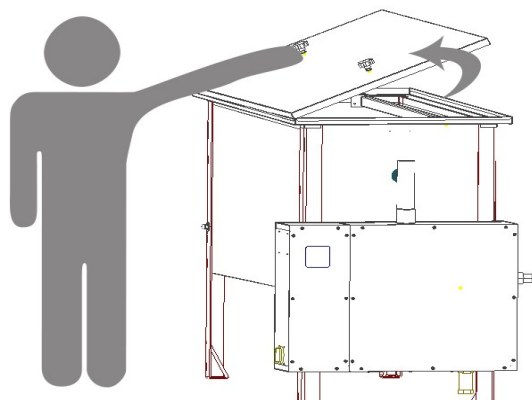
The 6 kW water tank is designed for steam production. Water supply (5) is permanently connected to the device, which by means of the solenoid valve (6) continuously refills the tank with water. The device is connected to the table with a connection pipe (4), which also allows for the maintenance of the tank after unscrewing the nut (7). The maintenance process is described in section "4". The tank is equipped with a water level sensor, which cuts off the power supply to the heaters when the water level drops below minimum allowed level.

### NOTE!!!

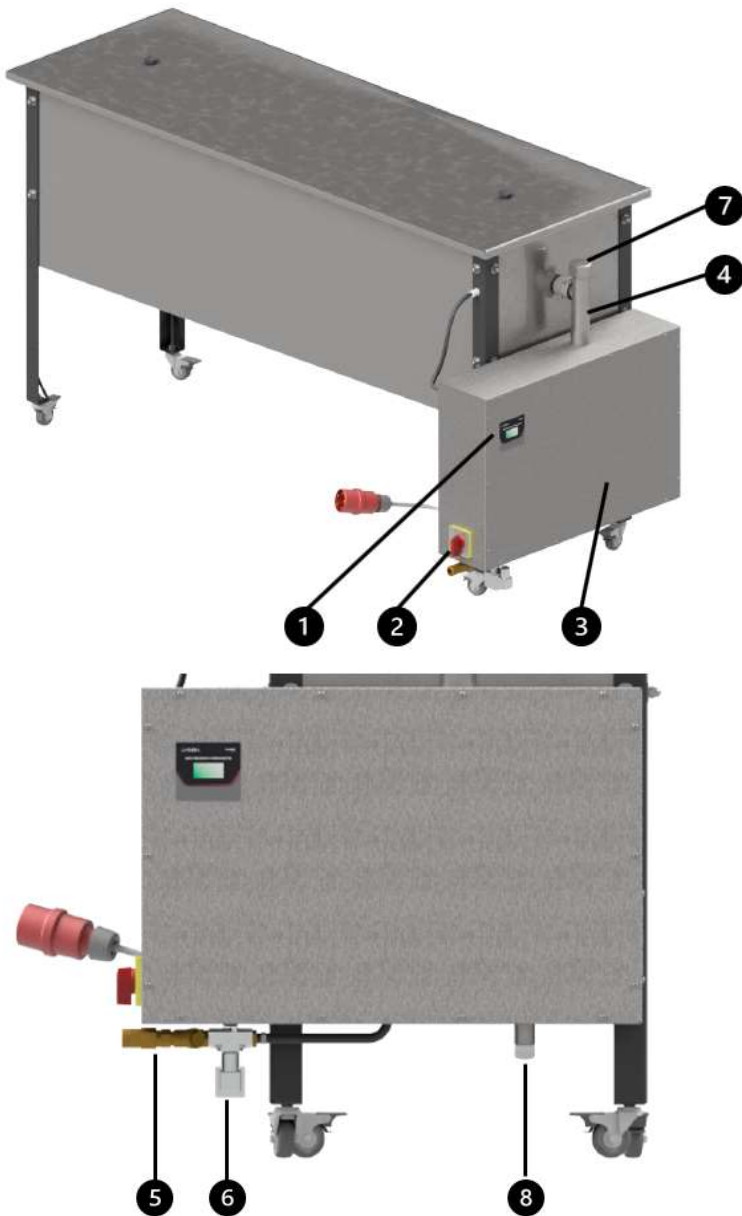
- Use thick protective gloves when lifting the cover to prevent burning.
- Lift the cover only when the unit has been switched off and steam is no longer being produced!
- The cover should be lifted very carefully so that the steam does not cause burns.

**Make sure that there are no people on the side of the melter which is being lifted. See below.**

After lifting the cover, the remaining steam will escape. Remove the cover. Be careful as the appliance is still hot.



## 2.1 Product design



### Elements:

- 1-temperature indicator (inside the table)
- 2-main switch
- 3-water tank 6 kW
- 4-connection of the tank to the table and the descaling agent filling port
- 5-water connection
- 6-solenoid
- 7-cap 5/4"
- 8-drain valve

Sloped bottom with a drain hole



Frame width rail adjustment



## 2.2 Technical specifications

- rated power: 6 kW
- voltage: 400 V
- drain pipe-1x6/4" spigot
- rail to adjust the width of the table (max frame width 470mm.)
- acid-resistant stainless steel

### 3. Storage

Clean and dry the unit thoroughly after use. Use valve 8 to drain the remaining water from the tank (top up before the next season). Store the device in a dry and frost-free room. An additional technical check should be carried out periodically, and if any defects are found, please contact the manufacturer.

### 4. Cleaning and maintenance



The 6 kW tank requires regular descaling. Descaling should be performed every 2-3 days of operation (depending on the intensity of use and the hardness of water). Approximately 150g of the descaling agent is needed at one time.

In order to descale the tank:

- a) water should be cold or lukewarm (not hot)
- b) Unscrew the cap (7)
- c) through the hole in the connection (4) pour a descaling agent, approx. 150g.
- d) Turn on the device for about 10-15 minutes.
- e) Switch off the device and wait until the water cools down.
- f) Drain water from the tank using the valve (8).
- g) insert a hose with running water into the connection (4) and rinse the tank of the residue
- (h) close the drain valve (8)
- (i) close the cap (7)
- (j) connect the appliance to the mains
- (k) the appliance is ready to use

While cleaning ensure the safety of all electrical components (for the time of washing cover them with

waterproof fabric or plastic film). Dry thoroughly after washing

### 5. Waste disposal and environmental protection

The used product must be disposed in accordance with the local regulations. Return the device to a collection point from where it can be submitted for environmentally compatible recycling.

The consumer has the right to return used equipment directly to the manufacturer's distribution network, free of charge, while replacing it with a new unit as long as the used device is of the same kind and same application as the newly purchased device.

### 6. Warranty

The product purchased from the Lyson Company is covered by a manufacturer's warranty. The warranty period is 24 months from the date of purchase.

All purchased products come with receipts or VAT invoices.

**Warranty details at:**

**[www.lyson.com.pl](http://www.lyson.com.pl)**

\* Product photos are illustrations and may sometimes differ from the actual appearance of the item. However, this does not change their basic properties.