

CAPPINGS EXTRUDER CONTROL SYSTEM USER'S MANUAL

CONTROLLER

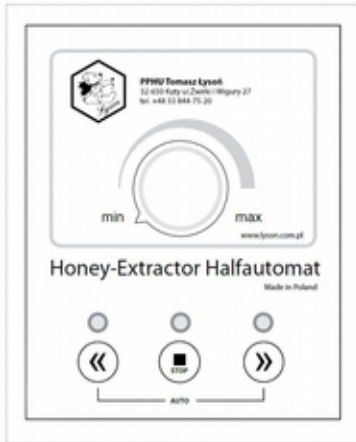


Fig. 1
Prior to turning the cappings extruder on, make sure that the safety switch is not pressed and that the switch to "0/1" on the controller housing is set to "0".

Control (inverter)

Cappings extruder with this driver can be used in manual mode.

MANUAL PROGRAM :

Before switching to manual mode, set the knob (speed control) to "min" as the shown in.

Fig. 3

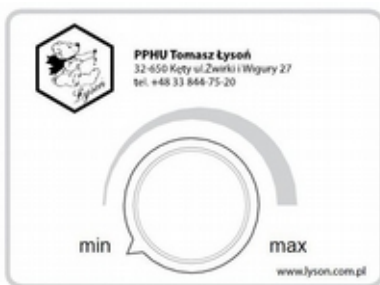


Fig. 3 Knob (speed control)

To start the device to rotate in the intended direction, press the left (Fig.4) or the right arrow (Fig.5) Turnable knob (speed control) increases the speed of the screw separation-compression module.

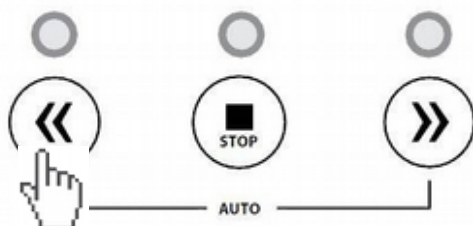


Fig. 4 Turn the screw separation-compression module over to the left

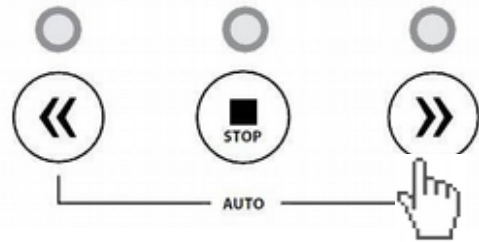


Fig. 5 Turn the screw over to the right

To change the direction, press the "STOP" button and choose the direction of rotation by using the buttons as shown in Fig. 4 and Fig. 5.

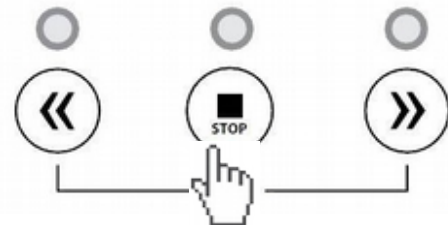


Fig. 6 Press "STOP" to turn the device off.