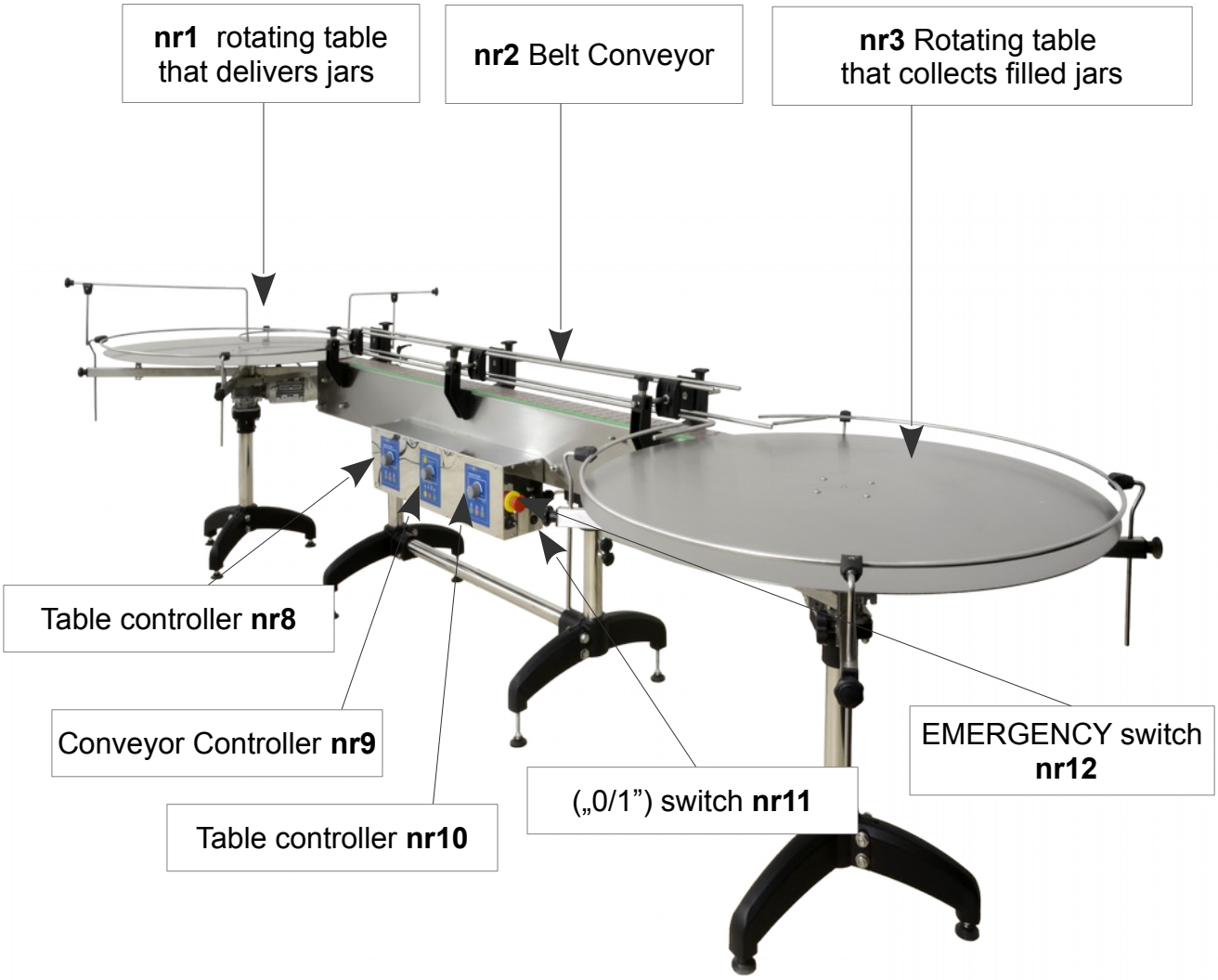
Rotating table & Belt Conveyor
User's Manual



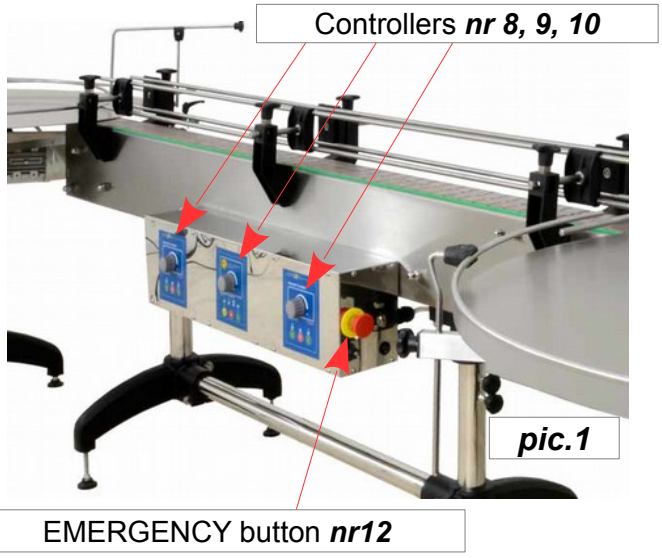
1. Table & Conveyor Adjustment

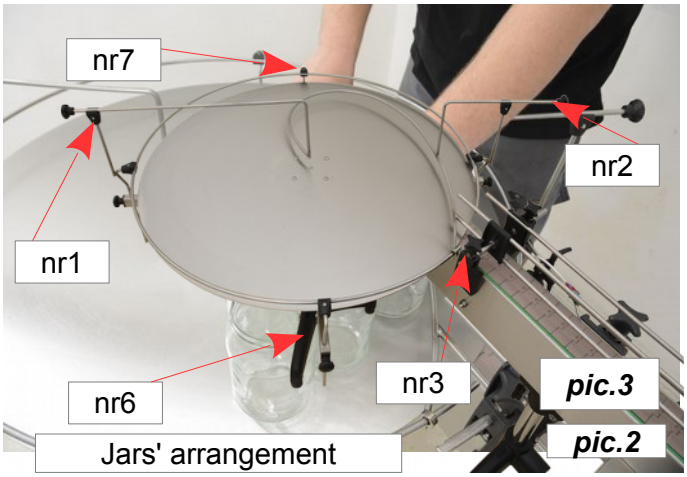
1. **Prior to adjusting the table and the conveyor please make sure that:**

– the device is plugged in
– the emergency button is switched off by slightly turning the red knob (**nr12**)

Turn the main switch – set it to („1”) position) (**nr11**)

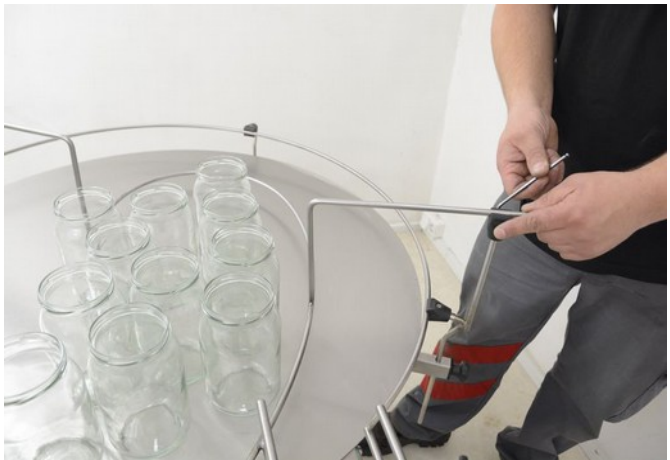
– Turn the knobs (**nr8,9,10**) to minimum („min” - „max”) as per pic.*1.*
– Put the empty jars to be filled on the table's surface as per **pic.*3***





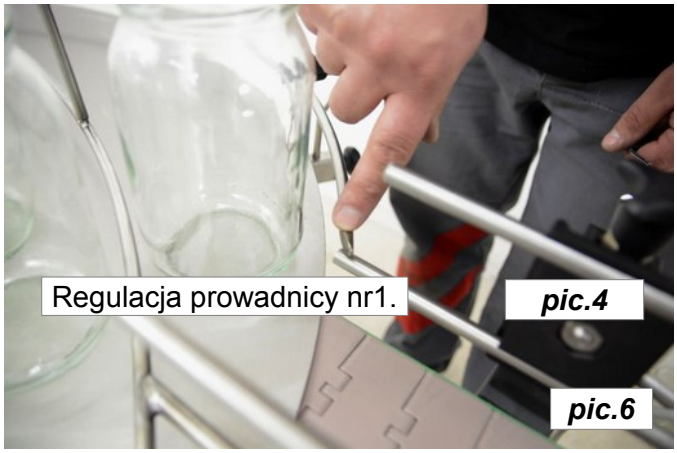
2. **Guideways adjustment:**

– place the jars to be filled on the table as per pic.***1***



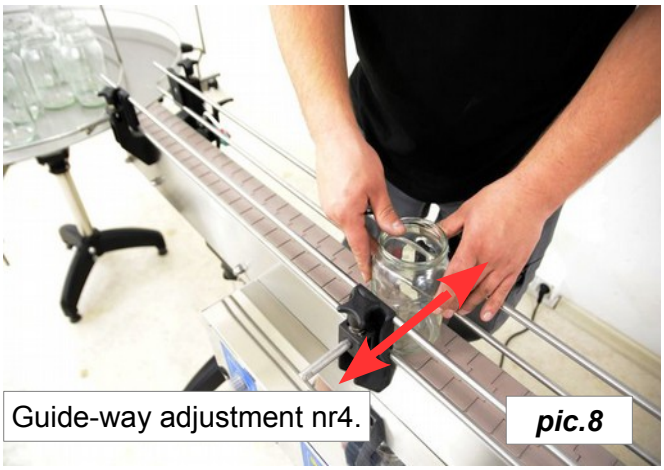
– Move onto adjusting all guide-ways by the rotating table and the conveyor belt

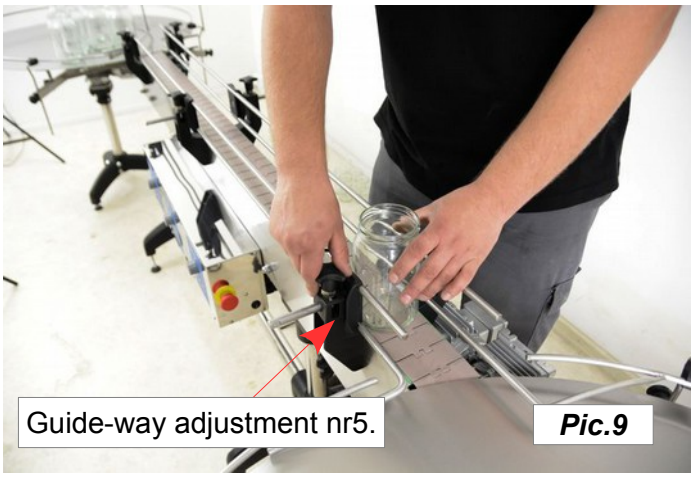
– Position the guide-ways by loosening the clamping screws

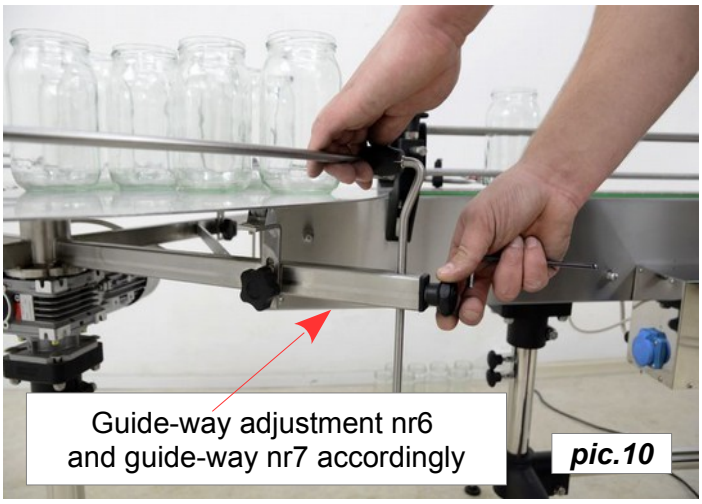
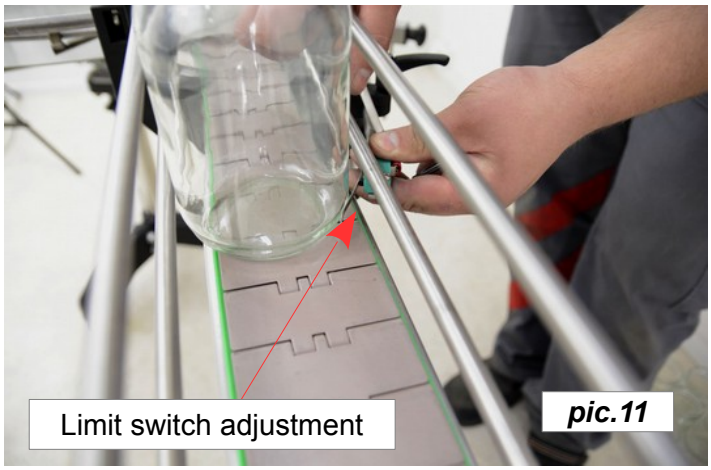


– Position the guide-ways according to the size of the jar by fitting the required type of the jar
– Position the guide-ways on the rotating table in a way that one jar fits easily leaving a bit of extra space
– When positioning the guide-ways along the conveyor also leave a bit of extra space guide-ways that are too tightly installed will block the [illegible] of the filling jars

Guide-way adjustment nr2. ***fot.5***







Once the guide-ways have been properly positioned check the performance of both the table and the conveyor. If jars are transported smoothly, adjust the limit switch that stops the jars directly underneath the dispensing nozzle.
Check the limit switch when the table and conveyor are switched on. Each transported jar should momentarily stop at the belt.